



POWER GENERATION & UTILITY FUELS

PROJECT FACTS

UNIVERSITY OF KENTUCKY
CENTER FOR APPLIED ENERGY RESEARCH

PARTICIPANTS

UK Center for Applied
Energy Research
2540 Research Park Drive
Lexington, KY 40511

SPONSORS

KOEP (Kentucky Office
of Energy Policy)
500 Mero Street,
12th Floor
Capital Plaza Tower
Frankfort, KY 40601
Phone: (502) 564-
7192

Project Value

KOEP \$100,000

CONTACT

Darrell Taulbee
UK CAER
2540 Research Park Dr.
Lexington, KY 40511
859-257-0238
taulbee@caer.uky.edu



Resolution of the Technical Obstacles Impeding Commercial Production of Briquetted Fuels from Coal and Biomass Wastes

Despite advantages of sustainability, low emissions of SO_x, NO_x, and mercury, and neutrality with respect to CO₂ emissions, biopower accounts for less than 1% of the electricity generated in the US. This low rate of utilization is due to a low energy density, making transport expensive, as well as to the significant capital investment needed to utilize biomass directly for power generation. Co-firing biomass with cleaned waste coal is a practical and economical way to generate electric power from biomass at a significant scale. Similar to biomass, utilization of fine waste coal is hindered by obstacles associated with handling, storage, and transportation that stem mostly from a high and expensive-to-remove moisture content. Manufacturing a high-quality briquetted fuel from coal and timber waste can improve the marketability of both materials by providing a reduced-moisture product that can be transported as dense, free-flowing solids and then stored, crushed, and conveyed in existing equipment.

Prior work at the UK CAER demonstrated that high-quality briquettes can be produced from a combination of sawdust and fine waste coal at an estimated cost of \$17/ton. While the investigation demonstrated that coal and timber wastes can be economically converted into a premium fuel, the study failed to resolve a major technical obstacle. Namely, that due to poor flow properties, the fine coal/sawdust blends could not be uniformly fed to a continuous briquetter, resulting in frequent run stoppages. Accordingly, this project focuses on resolving this major impediment to commercial production of fine coal/biomass briquettes. A secondary objective will be to evaluate three abundant waste materials as briquette binding agents (e.g., sewage sludge, poultry litter, and soybean-processing wastes). It is anticipated that the successful completion of this project can spur the development of an in-state industry that addresses all three of the guiding principles used in the development of Kentucky's energy policy: lower-cost energy via production of a high-quality, low-cost fuel; responsible and beneficial utilization of energy resources now being discarded; and a commitment to the environment through production of a fuel that burns cleaner and simultaneously reduces the amount of waste material being discarded.



[Briquetting Video](#)